

CLASS	SIZE		OUTSIDE DIAMETER				WALL THICKNESS		WEIGHT OF BLACK PIPES						WEIGHT OF GALVANIZED PIPES (CALCULATED)						NO OF PIPES PACKED PER STANDARD BUNDLE TONNE APPROX
			MAX		MIN				PLAIN ENDED			SCREWED & SOCKETED			PLAIN ENDED			SCREWED & SOCKETED			
	DN	Specified OD	Inch	mm	Inch	mm	Inch	mm	Kg/Mtr	mtr/ton	ft/ton	Kg/Mtr	mtr/ton	ft/ton	Kg/Mtr	mtr/ton	ft/ton	Kg/Mtr	mtr/ton	ft/ton	
TYPE L2	1/2	21.3	0.843	21.40	0.827	21.00	0.079	2.00	0.947	1056	3464	0.956	1046	3432	0.995	1005	3297	1.004	996	3268	160
	3/4	26.9	1.059	26.90	1.039	26.40	0.091	2.30	1.380	725	2377	1.390	719	2360	1.441	694	2277	1.451	689	2261	110
	1	33.7	1.331	33.80	1.307	33.20	0.102	2.60	1.980	505	1657	2.000	500	1640	2.058	486	1594	2.078	481	1579	80
	1.1/4	42.4	1.673	42.50	1.650	41.90	0.102	2.60	2.540	394	1292	2.570	389	1277	2.640	379	1243	2.670	375	1229	61
	1.1/2	48.3	1.906	48.40	1.882	47.80	0.114	2.90	3.230	310	1016	3.270	306	1003	3.344	299	981	3.384	296	970	51
	2	60.3	2.370	60.20	2.346	59.60	0.114	2.90	4.080	245	804	4.150	241	791	4.223	237	777	4.293	233	764	37
	2.1/2	76.1	2.992	76.00	2.961	75.20	0.126	3.20	5.710	175	575	5.830	172	563	5.892	170	557	6.012	166	546	27
	3	88.9	3.492	88.70	3.461	87.90	0.126	3.20	6.720	149	488	6.890	145	476	6.934	144	473	7.104	141	462	24
4	114.3	4.484	113.90	4.449	113.00	0.142	3.60	9.750	103	336	10.000	100	328	10.026	100	327	10.276	97	319	16	
MEDIUM SERIES	1/2	21.3	0.858	21.80	0.827	21.00	0.102	2.60	1.210	826	2711	1.220	820	2689	1.257	796	2610	1.266	790	2592	130
	3/4	26.9	1.075	27.30	1.043	26.50	0.102	2.60	1.560	641	2103	1.570	637	2090	1.621	617	2024	1.631	613	2012	100
	1	33.7	1.346	34.20	1.311	33.30	0.126	3.20	2.410	415	1361	2.430	412	1350	2.487	402	1319	2.507	399	1309	65
	1.1/4	42.4	1.689	42.90	1.654	42.00	0.126	3.20	3.100	323	1058	3.130	319	1048	3.199	313	1026	3.229	310	1016	51
	1.1/2	48.3	1.921	48.80	1.886	47.90	0.126	3.20	3.560	281	922	3.600	278	911	3.684	271	891	3.724	269	881	44
	2	60.3	2.394	60.80	2.350	59.70	0.142	3.60	5.030	199	652	5.100	196	643	5.172	193	634	5.242	191	626	30
	2.1/2	76.1	3.016	76.60	2.965	75.30	0.142	3.60	6.420	156	511	6.540	153	502	6.612	151	496	6.732	149	487	24
	3	88.9	3.524	89.50	3.465	88.00	0.157	4.00	8.360	120	392	8.530	117	385	8.583	117	382	8.753	114	375	19
	4	114.3	4.528	115.00	4.453	113.10	0.177	4.50	12.200	82	269	12.500	80	262	12.476	80	263	12.726	79	258	14
	5	139.7	5.543	140.80	5.453	138.50	0.197	5.00	16.600	60	198	17.100	58	192	16.938	59	194	17.438	57	188	10
6	165.1	6.555	166.50	6.453	163.90	0.197	5.00	19.800	51	166	20.400	49	161	20.102	50	163	20.702	48	158	7	
HEAVY SERIES	1/2	21.3	0.858	21.80	0.827	21.00	0.126	3.20	1.440	694	2278	1.450	690	2263	1.486	673	2208	1.495	669	2195	110
	3/4	26.9	1.075	27.30	1.043	26.50	0.126	3.20	1.870	535	1754	1.880	532	1745	1.930	518	1700	1.940	515	1691	80
	1	33.7	1.346	34.20	1.311	33.30	0.157	4.00	2.930	341	1120	2.950	339	1112	3.015	332	1088	3.035	329	1081	55
	1.1/4	42.4	1.689	42.90	1.654	42.00	0.157	4.00	3.790	264	866	3.820	262	859	3.897	257	842	3.927	255	835	44
	1.1/2	48.3	1.921	48.80	1.886	47.90	0.157	4.00	4.370	229	751	4.410	227	744	4.492	223	730	4.532	221	724	37
	2	60.3	2.394	60.80	2.350	59.70	0.177	4.50	6.190	162	530	6.260	160	524	6.330	158	518	6.400	156	513	27
	2.1/2	76.1	3.016	76.60	2.965	75.30	0.177	4.50	7.930	126	414	8.050	124	408	8.110	123	405	8.230	122	399	20
	3	88.9	3.524	89.50	3.465	88.00	0.197	5.00	10.300	97	319	10.500	95	312	10.510	95	312	10.680	94	307	16
	4	114.3	4.528	115.00	4.453	113.10	0.213	5.40	14.500	69	226	14.800	68	222	14.774	68	222	15.024	67	218	12
	5	139.7	5.543	140.80	5.453	138.50	0.213	5.40	17.900	56	183	18.400	54	178	18.238	55	180	18.738	53	175	10
6	165.1	6.555	166.50	6.453	163.90	0.213	5.40	21.300	47	154	21.900	46	150	21.702	46	151	22.302	45	147	7	